

Adjustment Packing

Moba ID CVG1001

Old ID

Package General

Moba name	Eggbox 1x10 M/L
Producer name	10-er Eggbox M/L
Producer ID	

To process	YES
Tray/S. Packing	S
Input date	2-2-2016

General egg	10
Egg per pack	10
Divisible	NO

Suitable for egg format- min / Max grams

Remark Name and date change old date 07-11-2006. Raised chance on cracks caused by cup form and doubtful shock absorption of the bottom part, especially eggs with a form index < 0,7. Problems to denest the last 10 products of a stack, caused by the small rims.

Weight	grams
Type	Carton
Material	Cardboard
Labeled	YES
Direct printed	NO
Characteristic	
Place char.	
Mould number	
Place mould nr	

Packing

Open dimension LxWxH

x	250	x	mm
Tolerances			
x	x	mm	

Closed dimension LxWxH

105	x	250	x	70	mm
Tolerances					
x	x	mm			

Hight of 2 trays stacked mm

Hight of 1 tray + 1 plastic lid stacked mm

Loader

Special parts according number

Plateau Omnia	Omnia 85 to/including 250 loader	Special parts according number	Type scoop
XF 21330070	14865830 wide	14868980 + bush 5 mm	XF Loader
FL 21214870	14868980	14868980 + bush 10 mm	FL Loader

Omnia

Special parts according number

Number of rows	2	Traject-type	2R	Lid pusher (ram)	0	K	5
Position first egg	1	Denester command	1	Fork for lip	ON	S	J6
Position last egg	5	Alternately		Gentle touch stinger		B	0
		Pin-conveyer command	0	Pack carrier	2,4	Speed	High
				Pack lifter	0		

NrPackSplitWidth:	<input type="text" value="0"/>	Distance hart first row	<input type="text" value="282"/>	Drop-depth	<input type="text" value="42"/>
NrPackSplitLength	<input type="checkbox"/>	Pitch in the running direction	<input type="text" value="53"/>		
LinkCloserSpeedLaneSpeed	<input checked="" type="checkbox"/>	Pitch centre rows in the run direction	<input type="text" value="53"/>	Dropset in packing	<input type="text" value="0"/>
RunsOnAutopackLane	<input checked="" type="checkbox"/>	Large consumer pack			
UseVacuumDenester	<input type="checkbox"/>	Runs on LCP Lane	<input type="checkbox"/>	Partial Long Pullup MM 1:	<input type="text" value="0"/>
MissingPackEnabled	<input type="checkbox"/>	<input type="checkbox"/> LargeConsumerPackLaneSideDater		Partial Long Pullup MM 2:	<input type="text" value="0"/>
HighSpeedNotAllowed	<input type="checkbox"/>	PinConveyorCommandRow:	<input type="text" value="0"/>	Partial Long Pullup MM 3:	<input type="text" value="0"/>
CouponPosition:	<input type="text" value="0"/>	DenesterCommandRow:	<input type="text" value="0"/>	Partial Long Pullup MM 4:	<input type="text" value="0"/>
PackStampPosition:	<input type="text" value="1"/>				

Remark:

Rounding of the side guides (21702460 and 2450) is necessary to prevent colliding between lid and guides during closing action. Weak closing buttons, which can lead to doubtful closing quality,

Moba 2500

Special parts according number

Pulley-type	02*54.5	Closer	ON	Drop-depth	42
Pulley-number	24341320			Position pusher	21

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Denester

Special parts according number

L 15	J 20	I1 14	Packet-number	816	I4	Packet2-number	Tube	0
G 12		I2 36	Adjustment rule		I5	Adjustment rule2	pinconveyer	

Remark: Problems to denest the last 10 products of a stack, caused by the small rims.

Farmpacker Denester

Special parts according number

Packet double tray denester	I1	I3
Stack guide number	I2	Correction-pin number

Packer lane

Special parts according number

Side guide	Pulley	Dropset height	Spread/Squeeze	
Flex/5- 6- 8000	Acceleration	H0 H4	Pos.L	Pos.AL
	Index	H1 H5	Pos.R	Pos.AR
1000/1500	Index 1000/1500	H2 H6	Pos.R	Pos.BL
		H3 H7		Pos.BR

Control pack -
 Fork for lip ON
 Position egg 5
 Position packing 10-12

Remark:

AX 92 / TS

Special parts according number

Plateau AX 92	Scoop
Plateau TS	
Push-up plate	Number scoop

Remark:

Toplidder

Special parts according number

Fill-side bottom cup wide	Fill-side up cup wide	Fill-side bottom cup wide	Fill-side up cup wide	Top tray cup wide	Top tray cup wide
Packet	Packet	Packet 816	Packet	Packet	Packet
G	G	G 12	G	G	G
J	J	J 20	J	J	J
L	L	L 15	L	L	L
I1	I1	I1	I1	I1	I1
I2	I2	I2	I2	I2	I2
I3	I3	I3	I3	I3	I3
	Attachment				

Tray-support

Palletizer

Special parts according number